ARM-PI-449 (rev. 06/2013)



## Wisconsin Department of Agriculture, Trade and Consumer Protection

Division of Agricultural Resource Management Bureau of Plant Industry P.O. Box 8911, Madison WI 53708-8911 Phone: (608) 224-4573 Fax: (608) 224-4656

7. Approved receiving facility outside of quarantine area

Wisconsin Department of Agriculture, Trade and Consumer Protection EMERALD ASH BORER COMPLIANCE AGREEMENT

1. COMPANY NAME:	2. CONTACT NAME:
3. MAILING ADDRESS: COUNTY:	4. E-MAIL:
	5. TELEPHONE: 6. FAX:
7. DISPOSAL or PROCESSING YARD LOCATION and COUNTY (if different	than mailing address above):
Applicable to State or Federal Cooperative Domestic Quarantines for t	the Emerald Ash Borer ( <i>Agrilus planipennis</i> ) pursuant to
Wisconsin Administrative Code ATCP 21.17(3), Wisconsin State	
This Emerald Ash Borer Compliance Agreement between the Wis Protection (DATCP) and(the Company) provides a limited quarantine established pursuant to s. ATCP 21.17, Wis. Adm. Code, and inspection, the limited exception granted by this Agreement authoris from a quarantined area to a non-quarantined area subject to the follows:	exception for the Company to the Emerald Ash Borer (EAB) d 7 CFR 301.53. Based upon the results of an annual DATCP zes the Company to transport regulated articles intrastate
<ol> <li>"Regulated Articles" are defined as the following:         <ul> <li>The emerald ash borer beetle (Agrilus planipennis) in any liv</li> <li>Ash trees (Fraxinus spp.) of any size;</li> <li>Ash limbs, branches and roots;</li> <li>Any cut non-coniferous firewood;</li> <li>Ash chips and bark fragments (both composted and uncomp</li> </ul> </li> <li>Ash logs, slabs or untreated lumber with bark attached;</li> <li>Any other item or substance not listed here that may be detailed in presents a risk of spreading the emerald ash borer and</li> </ol>	posted) larger than 1" in 2 dimensions; esignated as a regulated item if a DATCP official determines
that it is subject to the restrictions of the regulations.	id notines the person in possession of the item of substance
2. The Company acknowledges State and Federal regulations gover When working within and near an EAB quarantine area, the Company agrees that the regulated items to which the stored, handled or used under conditions, as described in this Agreement.	pany agrees to supply records that may be required for nis Compliance Agreement applies are produced, processed,
<ul> <li>3. The Company agrees to treat regulated articles using the followin attached Addendum Form ARM-PI-449a for specific treatment requirer</li> <li>1. Removal of all bark and additional ½ inch of wood (cambium)</li> <li>2. USDA-APHIS compliant kiln sterilization</li> <li>3. USDA-APHIS compliant heat treatment for firewood or logs</li> </ul>	ments):

			,
<ol> <li>The Company agrees to inspect and certify all sh that only the following named employees will be au</li> </ol>	-	The state of the s	area, and
<ul><li>5. The Company agrees to write the inspector's nat ticket, bill of lading, invoice, manifest or any other s</li><li>6. The Company agrees to maintain all records pert</li></ul>	shipping document accompanyi	ng the transport of any regulated ash	materials;
To ensure compliance, DATCP retains the right to co and to examine shipment records at any time;	onduct audit inspections of regu	llated articles, to monitor inspection p	rocedures
7. The Company agrees to keep its employees inform The Company also agrees to instruct its employees EAB infestation;			
8. Compliance Agreements are non-transferable. The	ne Company must notify DATCP	in the event that:	
<ul> <li>a) The designated signatory individual in Block</li> <li>b) The applicant/company physically relocates,</li> <li>c) The company name or ownership changes, o</li> <li>d) Any other event occurs which may affect the</li> </ul>	or or		
9. DATCP reserves the right to revise or cancel the this CA shall be revoked. DATCP may pursue addit Wis. Stats. Ch. 94.77. If DATCP takes an action agrequest a hearing under s. ATCP 1.03(3), Wis. Adm. service of the notice of violation. A request for h because of the violation. If granted, the Company of this CA have been materially violated.	cional penalties for violations, in ainst the Company for violation Code. A request for hearing sl earing does not stay or modify	ncluding forfeiture, fine or imprisonm by the Company of this CA, the Com all be submitted in writing within ten any summary order issued by the de	ent, under pany may days after epartment
The affixing of signatures below will validate this Agre 10 (below), but may be revised as necessary or revok second original signed CA to be maintained at the Cor	ed for noncompliance. One orig		
8. SIGNATURE (FOR COMPANY):	9. TITLE:	10. DATE:	
11. COMPLIANCE AGREEMENT NUMBER:		<u>,                                      </u>	
12. STATE AGENCY OFFICIAL (NAME & TITLE):		AGENCY CONTACT: 2811 Agriculture Drive P.O. Box 8911	
13. SIGNATURE:	Madison, WI 53708-891	1	

(608) 224-4573



## Addendum to DATCP Emerald Ash Borer Compliance Agreement – Treatment Options

1. Removal of all bark and additional ½ inch of wood
The standard for bark removal calls for 100% of the bark to be removed and an additional ½ inch of wood. No residual bark or cambium shall remain.

2. USDA-APHIS compliant kiln sterilization treatment
Ash lumber may be kiln sterilized and dried according to the following treatment schedule. Note: The maximum thickness of allowable wood is three inches. (see also USDA-APHIS-PPQ Treatment: T404-b-4 Kiln Sterilization.\*)

Dry Bulb temperatures	Wet Bulb depression	Relative humidity	Moisture content	Thickness of lumber	Exposure time
140°F	7°F	82%	13.8%	1 inch	3 hrs
				2 inches	5 hrs
				3 inches	7 hrs
130°F	16°F	60%	9.4%	1 inch	10 hrs
				2 inches	12 hrs
				3 inches	14 hrs

- a) After treatment, moisture meter readings will be taken to verify the wood is at or below the appropriate moisture content listed above. Two readings will be taken per stack of wood: one near the top of the stack and one near the bottom of the stack. These readings will be recorded with the date, time and quantity of ash lumber. This information will be supplied to DATCP on a monthly basis.
- b) If the wood does not meet moisture content guidelines, it will NOT be in compliance unless it undergoes additional kiln sterilization and can then demonstrate that the moisture requirement has been met.

## 3. USDA-APHIS compliant heat treatment \_\_\_\_\_ (initials / date)

Acceptable heat treatment procedures for firewood and other logs may employ steam, hot water, kilns, or any other method that raises the temperature of the center of the wood to at least 60°C (140°F) and maintains this center temperature for at least 60 minutes. (see also USDA-APHIS-PPQ Treatment: T314-a Heat Treatment.\*)

- Facilities, temperature monitors and temperature sensors will be approved by DATCP or USDA-APHIS prior to a compliance agreement being initiated. Compliance agreements must contain a diagram of the treatment facility to include at a minimum: dimensions, capacity, circulation fans, heat input location, and door locations.
- b) All temperature monitoring equipment must be accurate to within +/- 0.5 °C (0.9 °F) at the treatment temperature, capable of collecting temperature data at least once every 5 minutes and recording or storing data for 30 days. The temperature monitoring equipment must also be calibrated prior to facility certification tests and a minimum of once annually thereafter. In addition, if a permanent temperature recording system is used, the system must be recalibrated when any part of the system is repaired or replaced.
- c) Temperature monitoring equipment must be able to provide a record of the treatment that identifies each sensor and indicates time and temperature for the full run time.
- Internal wood temperatures shall be obtained and verified by sensors located in the larger pieces of wood at representative locations within the stack. The number of temperature-sensing elements required per load will vary with the size of the load. The minimum requirement is 4 sensors 1 for measuring ambient temperature and 3 for measuring internal wood temperature. For loads greater than 5,000 ft<sup>3</sup> (142 m<sup>3</sup>) of wood, a minimum of 1 additional sensor for measuring internal wood temperature must be provided for each additional 2,000 ft<sup>3</sup>. For example, a load of 9,000 ft<sup>3</sup> would require a total of 6 sensors (1 ambient air temperature sensor and 5 [3 + 2] additional sensors). At least 1 sensor shall be placed in a large firewood piece in a portion of the load furthest away from initial heat circulation. Other recording arrangements may be considered if approved by DATCP or USDA-APHIS.

requirements:

- e) Begin treatment when all the temperature sensors reach the threshold temperature of 60°C (140°F). Treatment will be complete when all temperature probe readings are at or above the threshold temperature for the entire 60 minutes.
- f) Temperature monitoring equipment will be certified by USDA-APHIS or DATCP personnel at regular intervals except in those cases where a facility is inactive in excess of 2 months. Certification shall occur before production activities resume.

1. ISPM	-15 compliant heat treatment for SWPM	(initials / date)	
Pallet st of 30 mi heir sta accredit	ock or other SWPM may be heat treated to achi nutes. All treatments must be conducted in USI tus as a USDA Approved Facility for WPM through the American Lumber Standards Committ APHIS-PPQ Treatment T404-e-2 WPM.*)	eve a minimum core temperature of 56°C (1 DA Approved Facilities. This establishment ugh an ISPM-15 certification program with a	agrees to maintain company that is
Produce	oing or Mulching (in the second with the appropriate inch in two dimensions.		essed to a size of less
This fac f the reg	sport Safeguards (ir ility will transport regulated ash logs, lumber, stu- gulated ash material is destined to a sawmill or o nce Agreement. All transport of regulated ash r	imps, branches, and chips intrastate from a other facility approved under an appropriate	DATCP or USDA
a)	October 1 through March 31: Shipments of regulated articles out of EAB que must proceed from origin to destination without		•
b)	April 1 through September 30: No transport of regulated articles is allowed un	der this compliance agreement.	
7. Appr	oved receiving facility outside of quarantine	area_ (initials / da	ate)
	s outside the quarantined area of the regulated i		•
tumne	branches and chine moved intrastate from a sk	vinner under an annronriate DATCP or HSD	A Compliance

a) Facility will ensure that all regulated material will be physically separated from other regulated items until processed, and all waste disposed of by chipping to less than an inch in two dimensions or burned on site. **None of these items will be sold as firewood.** 

Agreement. The manufacturing or treatment process will take place on facility premises between October 1 and April 30. Regulated materials accepted must meet the following conditions in addition to the selected treatment or mitigation option

- b) Facility will ensure that all regulated material (including waste, bark and slab wood) will be processed or disposed of by April 30. Any regulated materials remaining after April 30 will be considered a violation of this agreement. If regulated items are present in violation of this agreement, they will be immediately treated or disposed of under DATCP supervision using appropriate safeguards at the owner's expense. The manufacturing or treatment process will take place on the mill premises between October 1 through April 30.
- \* USDA-APHIS-PPQ treatment schedules can be accessed online here:

http://manuals.cphst.org/Tindex/treatmentSearch.cfm or http://www.aphis.usda.gov/import\_export/plants/manuals/ports/downloads/treatment.pdf